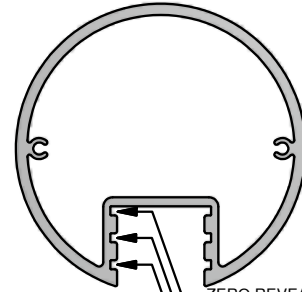


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K1391/93	Series 4 SF Access Body / Frameless Cover	Assembly
2	1200	Series 2/3/4 Reveal	Attaches to the Body
3	K1337	Series 4 Round Post	Assembly
4	5430	Series 4 Round Post Cap	3/4" Reveal Tab
41	5040	Cap Screw	#10 countersink

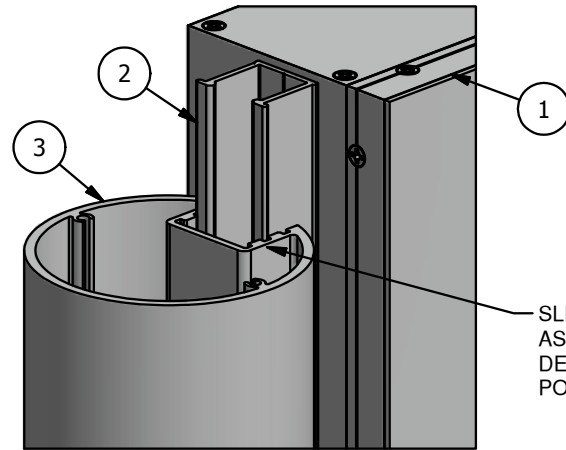
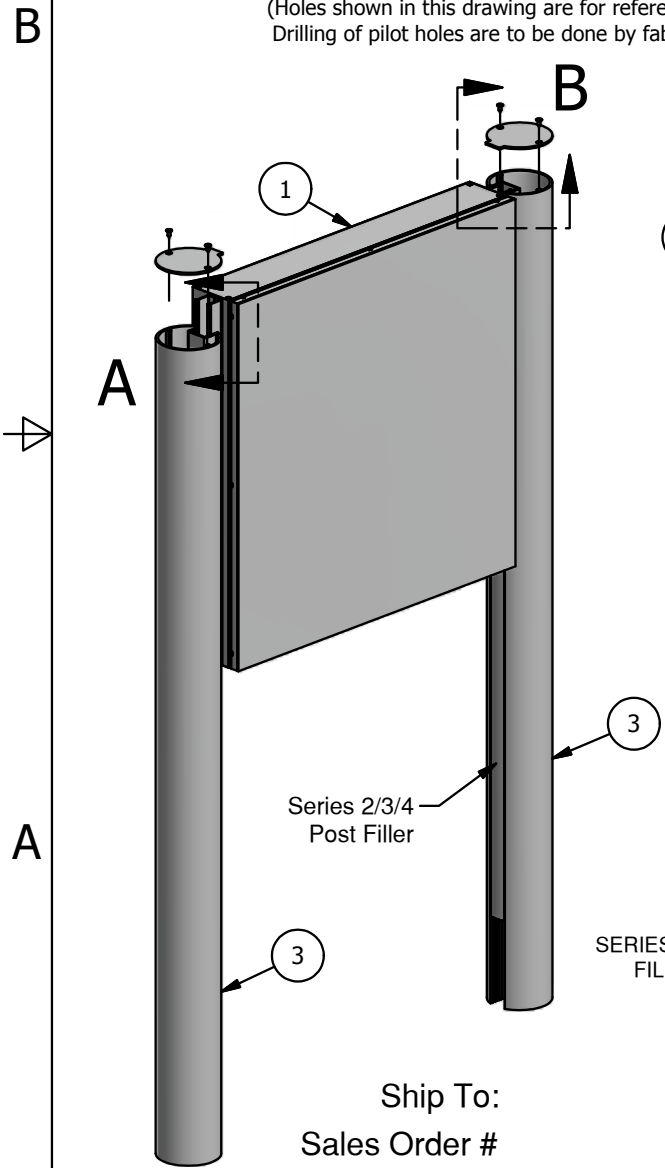
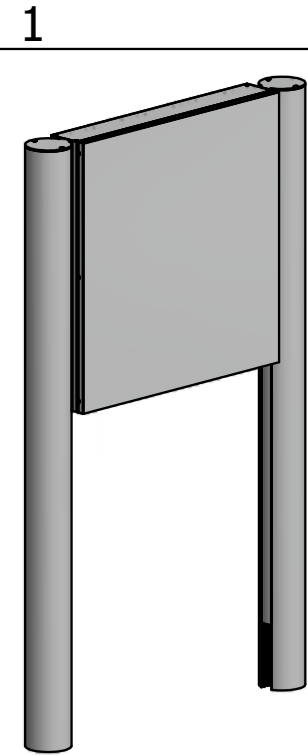
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

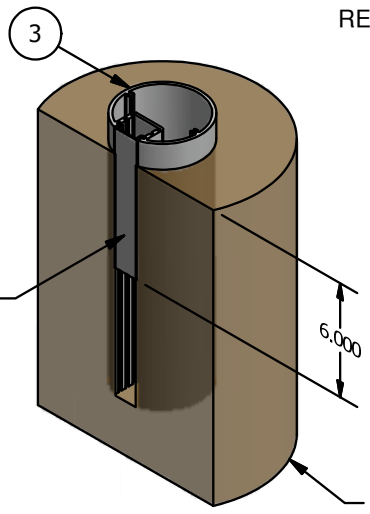
REVEAL SETTING OPTIONS



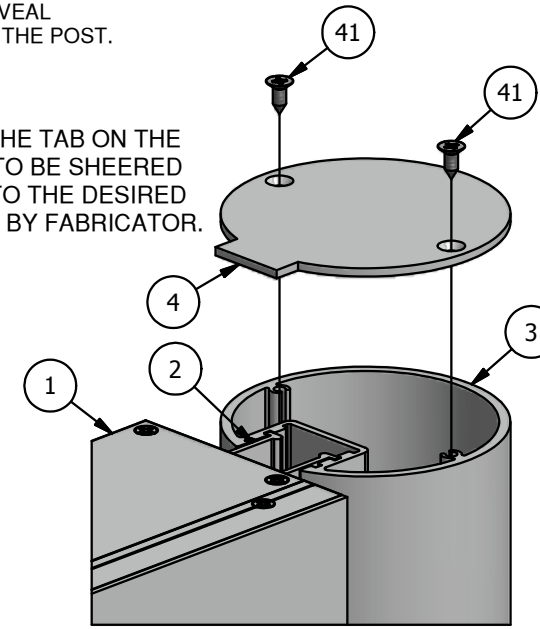
ZERO REVEAL
3/8" REVEAL
3/4" REVEAL



DETAIL A



NOTE: THE TAB ON THE CAP IS TO BE SHEERED DOWN TO THE DESIRED REVEAL BY FABRICATOR.



DETAIL B

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Project Name: **Series 4 SF Access Body - Frameless Cvr - Series 4 Rnd Post - Ass.** Sheet: 1 of 1
 Sign Company: **K1391/93/37** Part #: Revision: Date: 10/27/2017 Drawing By: SBreihof



B

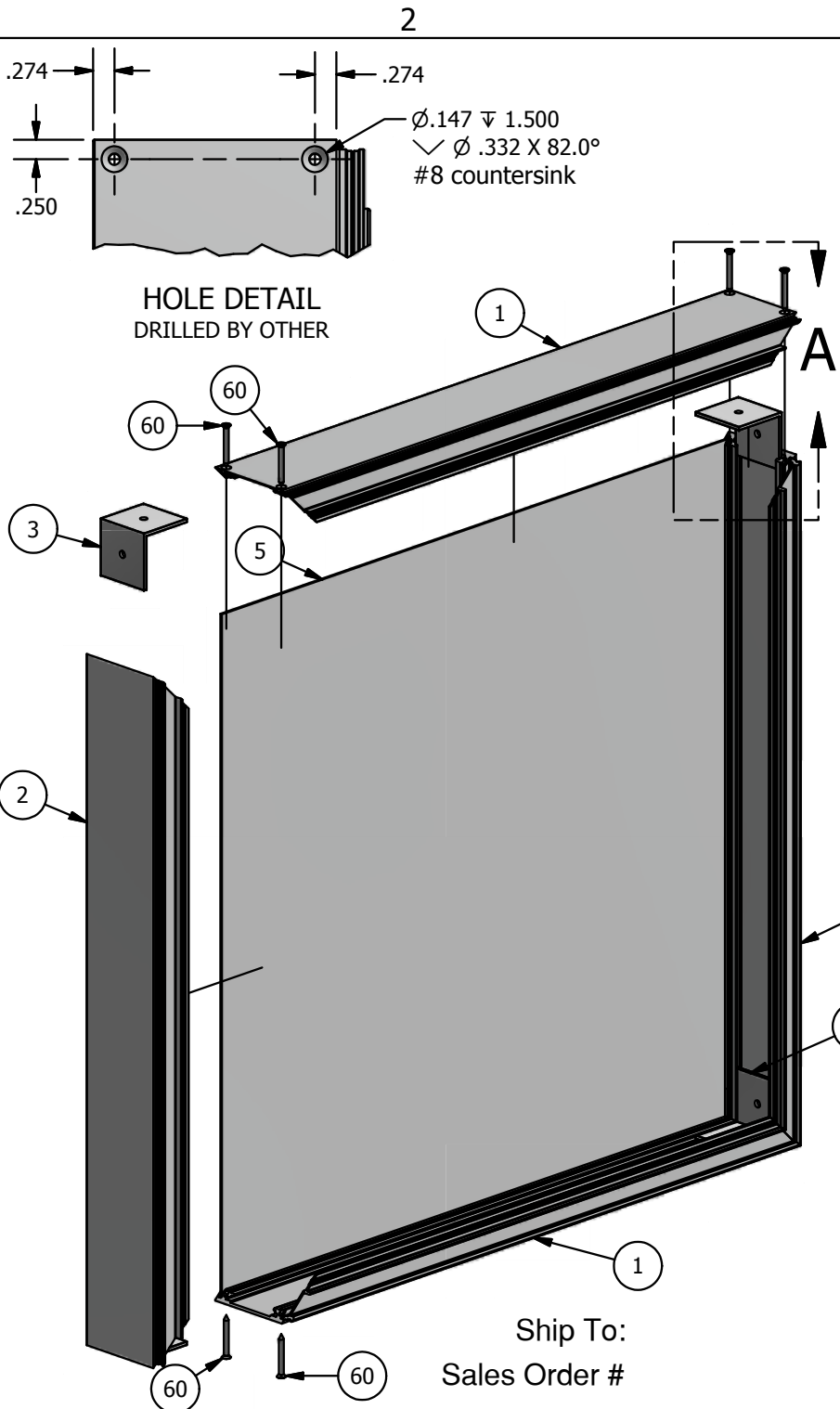
B

A

A

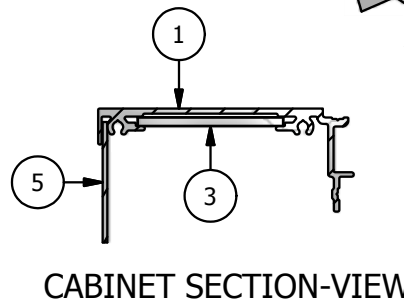
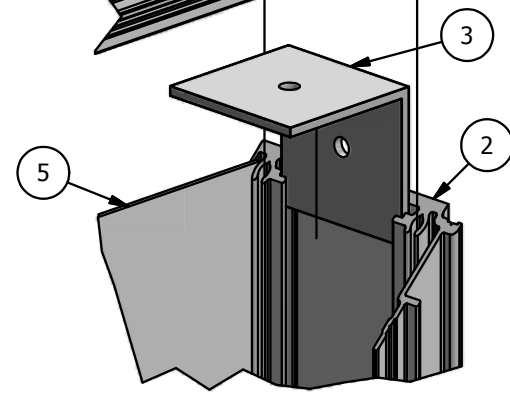
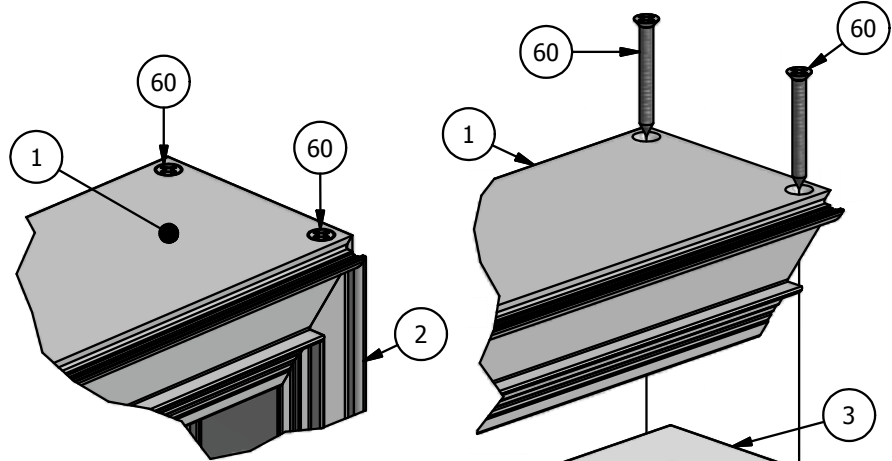
2

1



PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	1391	Series 4 Single Face Access Body	Top & Bottom
2	1391	Series 4 Single Face Access Body	Sides
3	5340	Series 4 Access Body Corner Angle	One (1) per body corner
5		.063 Aluminum Back	By Other
60	5270	Access Body Corner Screw	See hole detail

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)



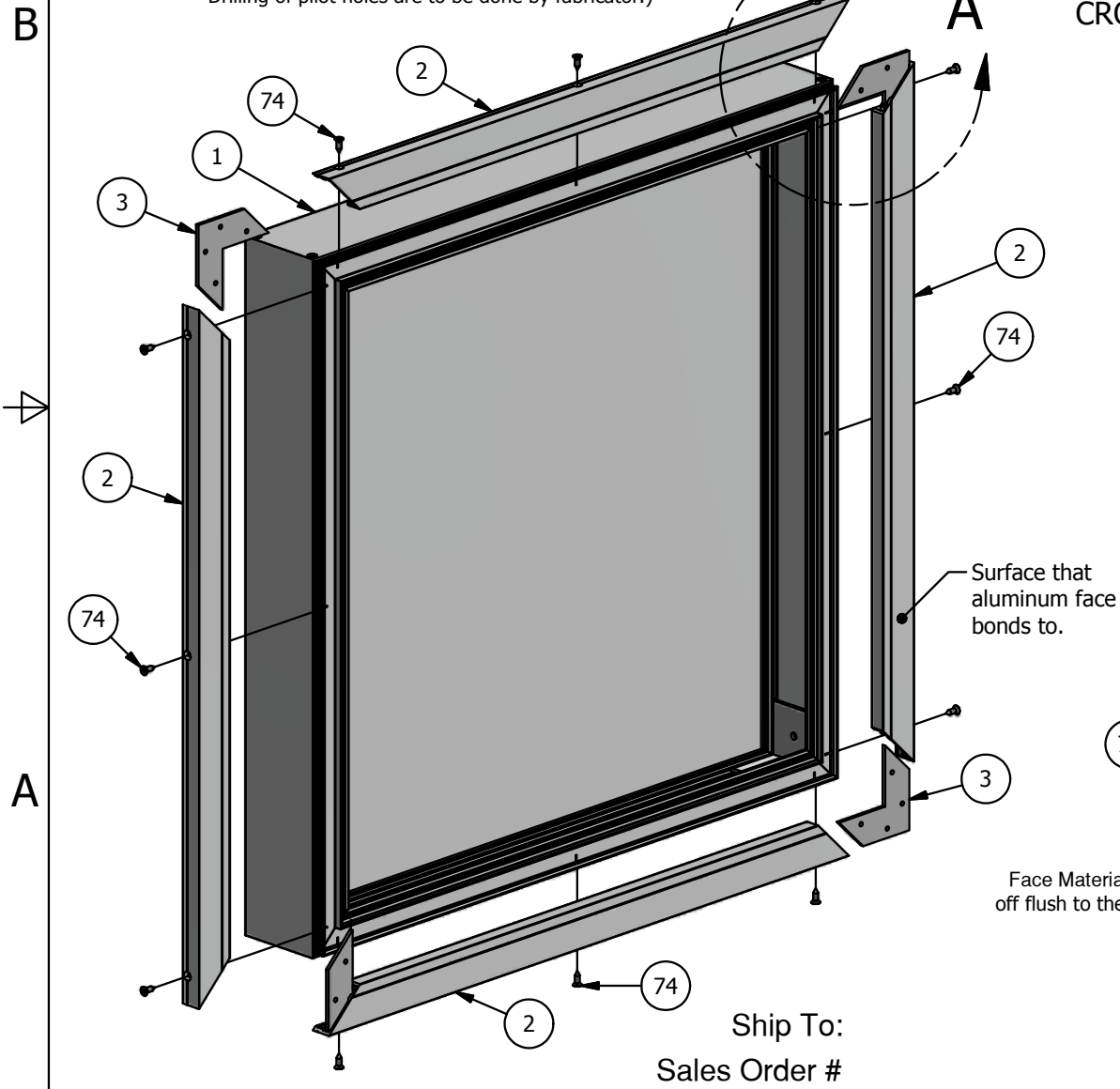
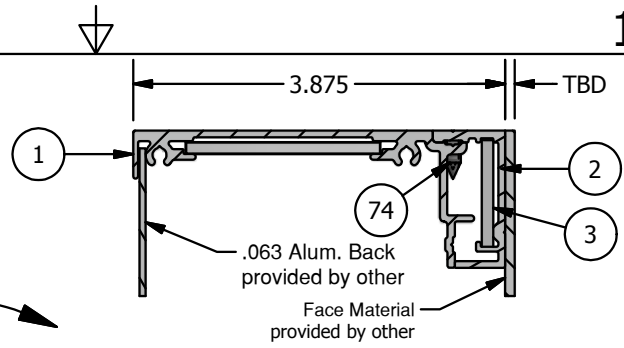
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Project Name: **Series 4 Single Face Access Body** Part #: **K1391**
 Sheet: **1 of 1** Drawing By: **SBreihof** Date: **3/22/2017**
 Revision:

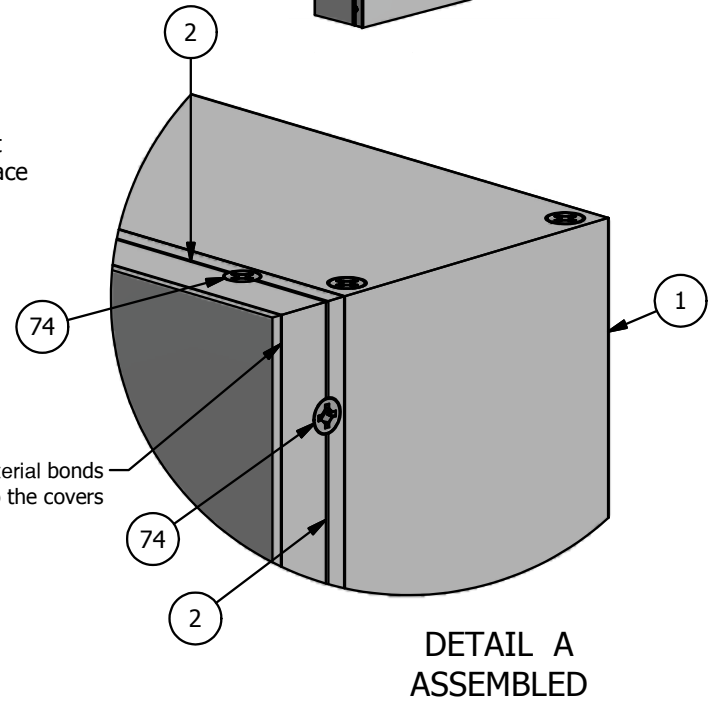
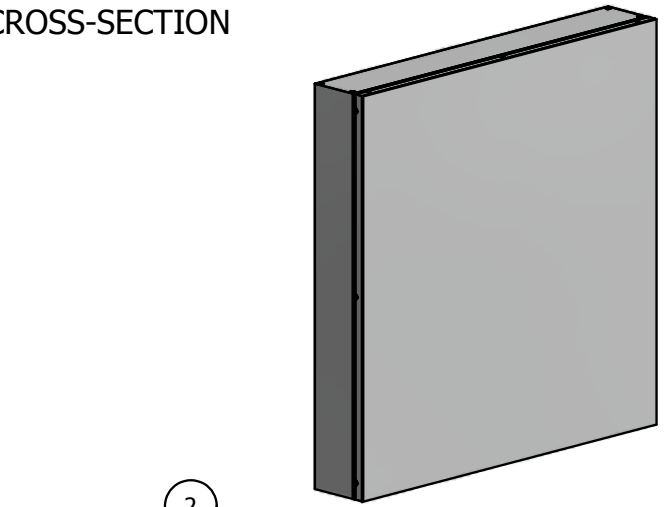
SignComp

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K1391	Series 4 SF Access Body	Assembly
2	1693	Frameless Cover	All Sides
3	5210	Corner Key	One (1) per corner
74	5168	Frameless Cover Screw	Drill #8 countersink

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
 (Holes shown in this drawing are for reference only.
 Drilling of pilot holes are to be done by fabricator.)

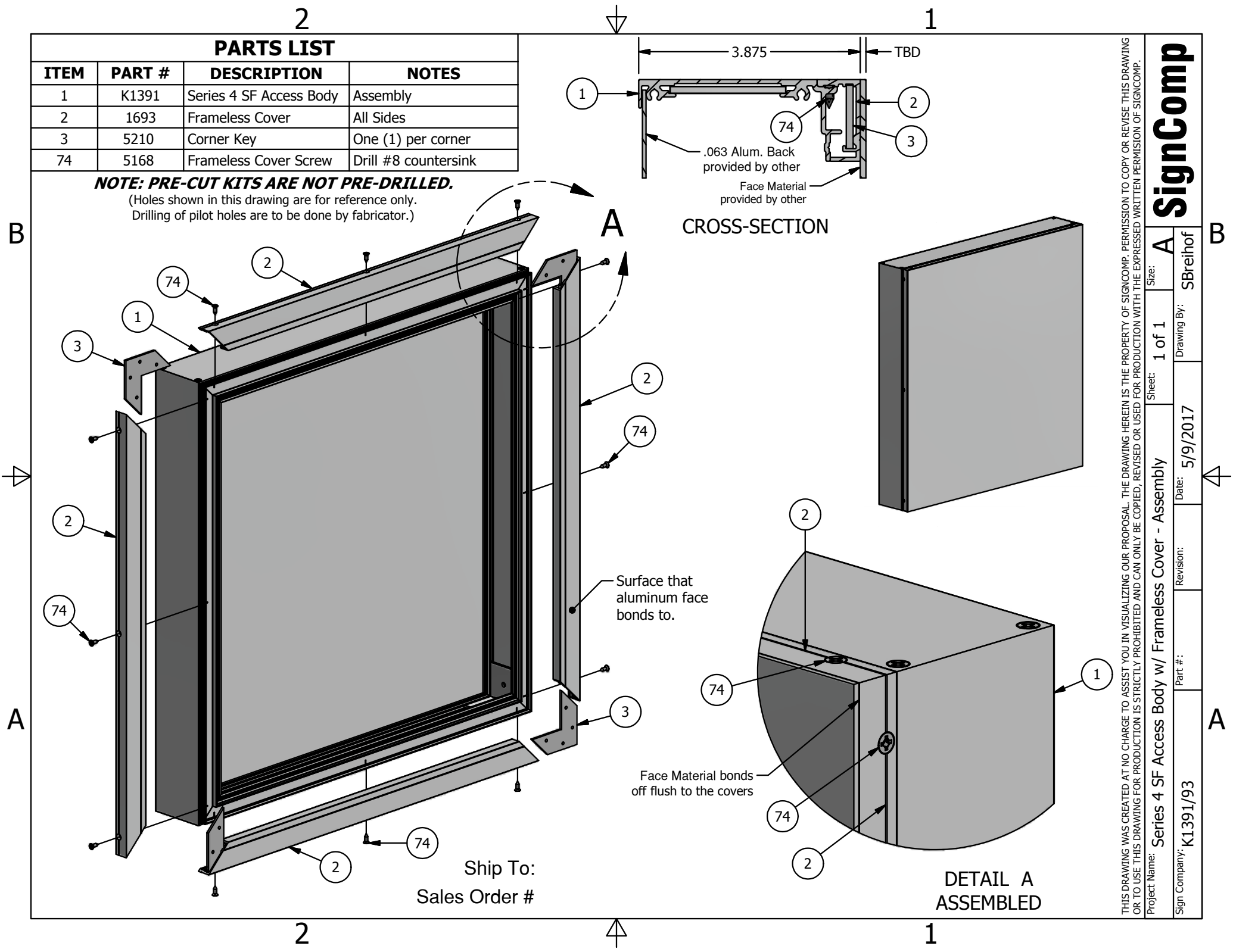


Ship To:
Sales Order #



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Project Name:	Series 4 SF Access Body w/ Frameless Cover - Assembly	Sheet:	1 of 1	Size:	A
Sign Company:	K1391/93	Revision:		Drawing By:	SBreihof
		Date:	5/9/2017		



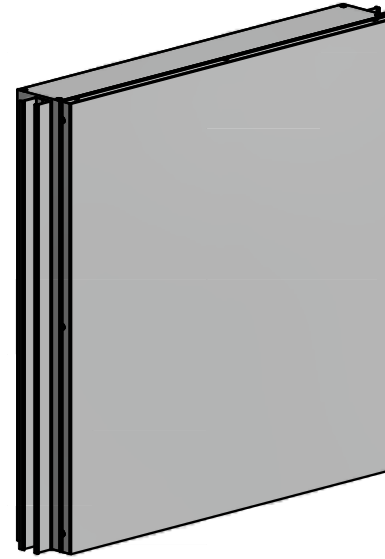
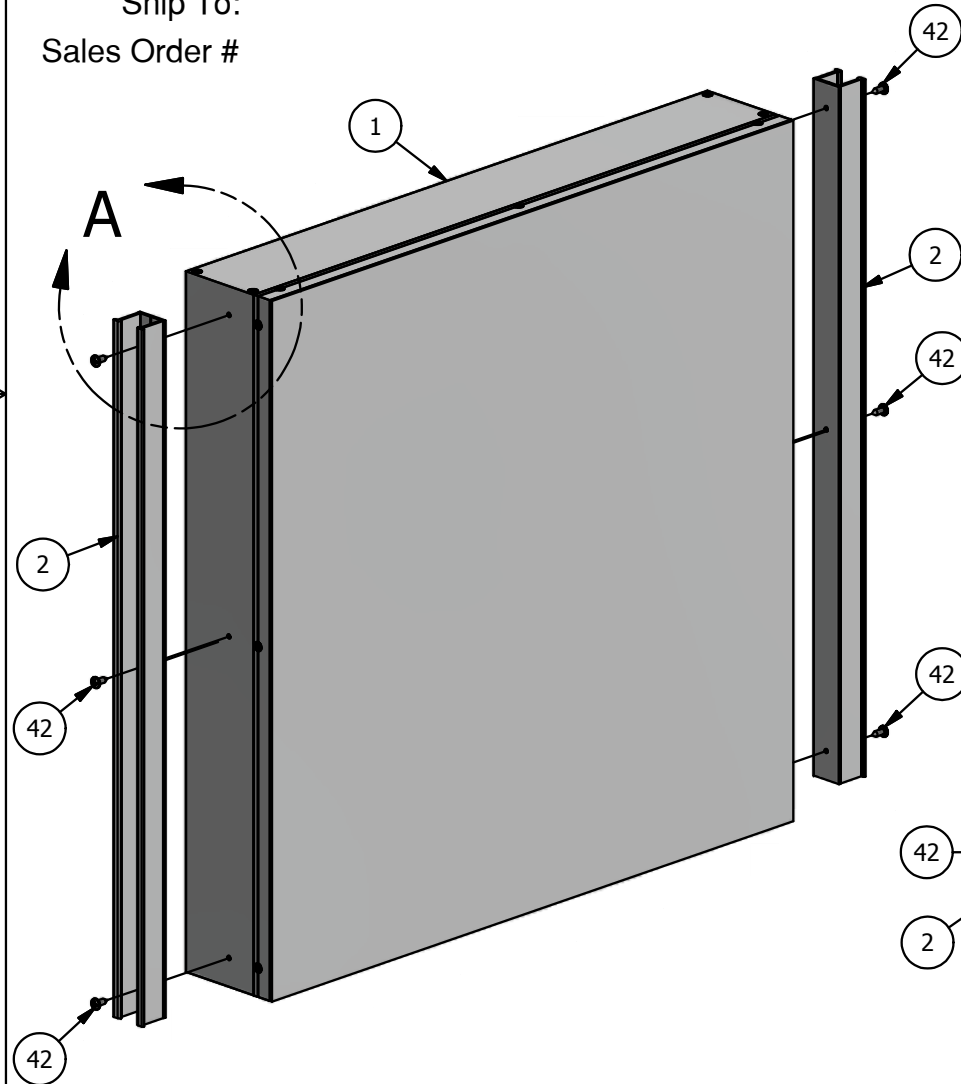
PARTS LIST

ITEM	PART#	DESCRIPTION	NOTES
1	K1391/93	Series 4 SF Access Body / Frameless Cover	Assembly
2	1200	Series 2/3/4 Reveal	
42	5218	Reveal to Body Screw	Drill 5/32" pilot hole

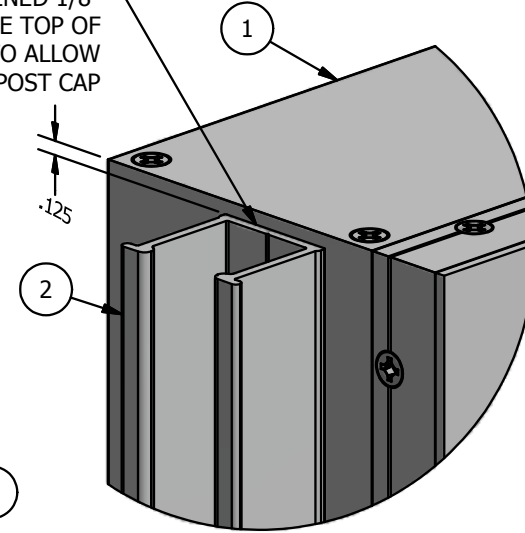
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

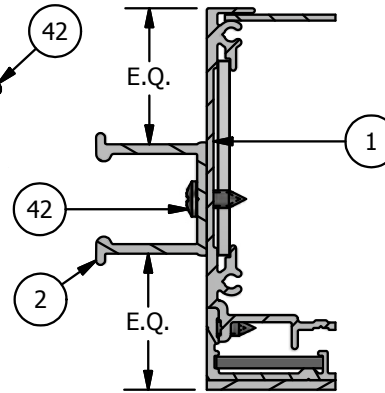
Ship To:
Sales Order #



REVEAL IS FASTENED 1/8"
DOWN FROM THE TOP OF
THE CABINET TO ALLOW
FOR THE POST CAP



**DETAIL A
ASSEMBLED**



VERTICAL SECTION VIEW

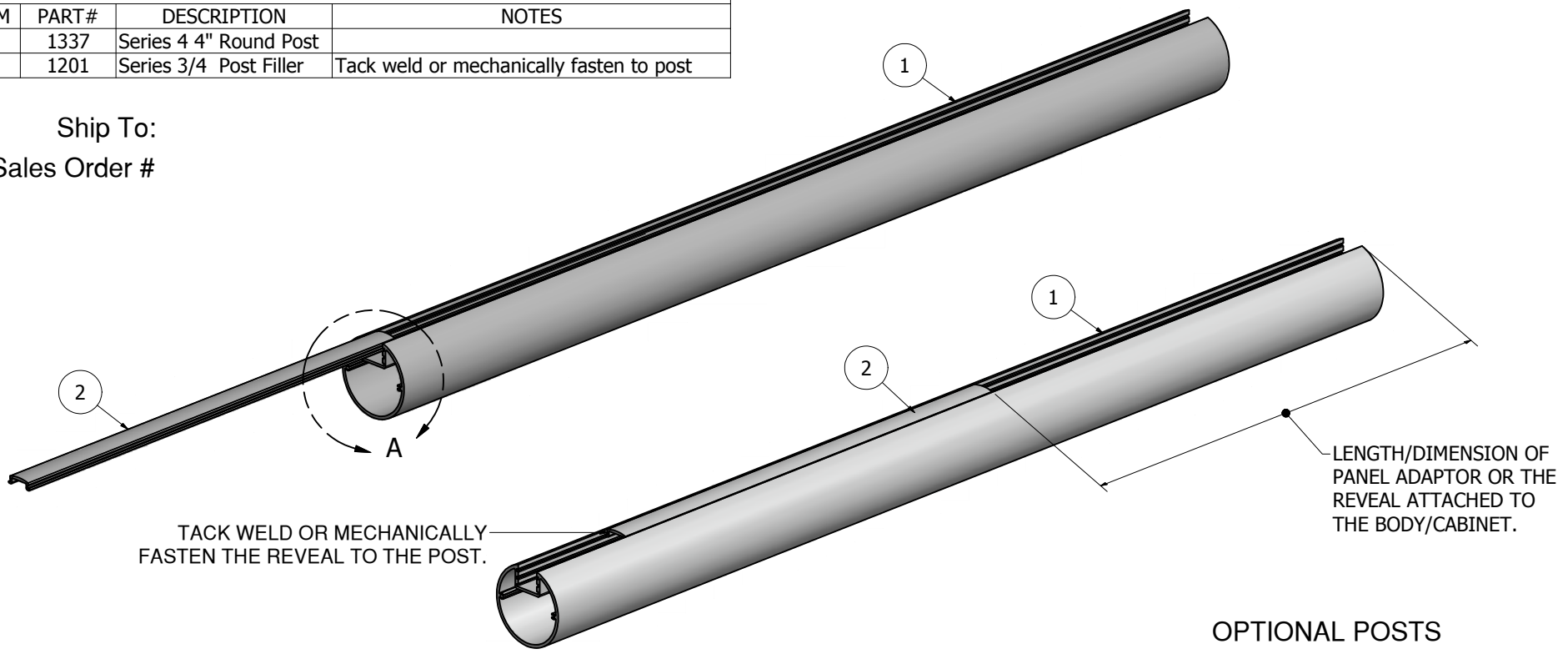
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Project Name:	Series 4 SF Access Body w/ Frameless Cvr - Series 2/3/4 Reveal - Ass.1 of 1
Sign Company:	K1391/93 - Reveal
Part #:	
Revision:	
Date:	10/24/2017
Drawing By:	SBreihof
Size:	A

SignComp

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	1337	Series 4 4" Round Post	
2	1201	Series 3/4 Post Filler	Tack weld or mechanically fasten to post

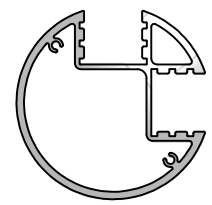
Ship To:
Sales Order #



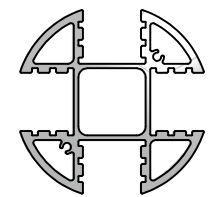
TACK WELD OR MECHANICALLY FASTEN THE REVEAL TO THE POST.

LENGTH/DIMENSION OF PANEL ADAPTOR OR THE REVEAL ATTACHED TO THE BODY/CABINET.

OPTIONAL POSTS

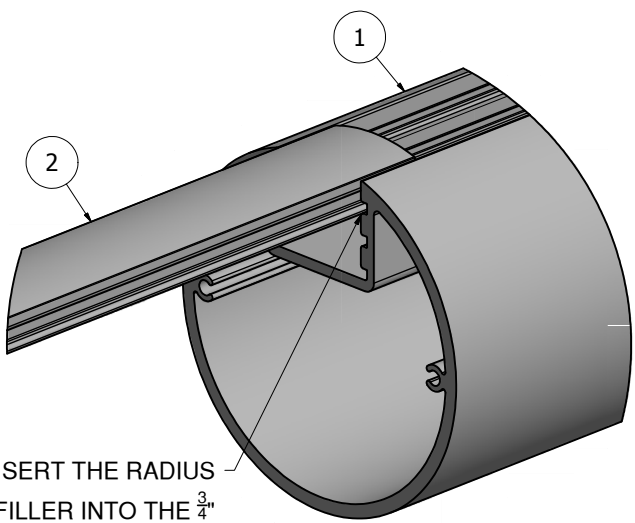


#1339
4" ROUND 90° POST



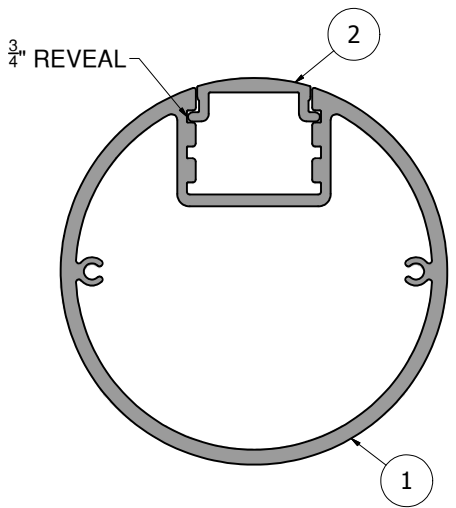
#1338
4" ROUND 4-SIDED POST

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)



INSERT THE RADIUS FILLER INTO THE $\frac{3}{4}$ " REVEAL POSITION THEN SLIDE IT UP INTO THE POST.

DETAIL A



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DRAWING BY:	SBreihof	4/15/2013
Centroid X:	0.000 in	TITLE
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	Series 4 4" Round Post - Series 3/4 Radius Filler Assembly
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	PART NO
Section Modulus Iy:	0.000 in ³	1337-01
		REV
		SHEET 1 OF 1